

PRODUCT SAFETY DATA SHEET

According to article 31 and Annex II of the EU REACH Regulation

Version: 1.6

Revision Date: 03.07.2007

MOLYKOTE(R) P-1600 COPPER PASTE**1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY**

Trade name	:	MOLYKOTE(R) P-1600 COPPER PASTE
Company	:	Dow Corning S.A. rue Jules Bordet - Parc Industriel - Zone C B-7180 Seneffe Belgium
Service	:	Dow Corning Central Europe Tel: +49 6112371 Dow Corning Northern Europe Fax: +49 611237609 Dow Corning Southern Europe Tel: +44 1676528000 Dow Corning Southern Europe Fax: +44 1676528001 Dow Corning Southern Europe Tel: +33 472841360 Dow Corning Southern Europe Fax: +33 472841379
Emergency Phone Number	:	Dow Corning (Barry U.K. 24h) Tel: +44 1446732350 Dow Corning (Wiesbaden 24h) Tel: +49 61122158 Dow Corning (Seneffe 24h) Tel: +32 64 888240
E-mail address (Safety Data Sheet)	:	sdseu@dowcorning.com
Use of the substance/preparation	:	Lubricants and additives

2. HAZARDS IDENTIFICATION

Not hazardous according to article 31 and Annex II of the EU REACH Regulation.
This information is based on test data from similar products.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Chemical characterization: Mixture of inorganic and organic compounds

Hazardous Ingredients:

Name	CAS-No.	EINECS/ ELINCS No.	Conc. (% w/w)	Classification
Calcium dihydroxide	1305-62-0	215-137-3	31.0	Xi R38 R41
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9	265-159-2	<=22.0	
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	265-169-7	<=22.0	
Distillates (petroleum), solvent refined heavy naphthenic	64741-96-4	265-097-6	19.0	

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Residual oils (petroleum), solvent-dewaxed	64742-62-7	265-166-0	10.0
Polybutene	9003-29-6	Exempt or not available	5.0
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	265-158-7	3.9

4. FIRST AID MEASURES

On contact with eyes	:	Flush with water.
On skin contact	:	Flush with water.
If inhaled	:	Remove to fresh air.
On ingestion	:	No first aid should be needed.

5. FIRE FIGHTING MEASURES

Suitable extinguishing media	:	Carbon dioxide, foam, dry powder or fine water spray. Water can be used to cool fire exposed containers.
Unsuitable extinguishing media	:	None known.
Hazards during fire fighting	:	None known.
Special protective equipment/procedures	:	A self-contained respirator and protective clothing should be worn. Keep containers cool with water spray until well after the fire is out. Determine the need to evacuate or isolate the area according to your local emergency plan.
Hazardous Combustion Products	:	Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Phosphorus products.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Wear proper protective equipment.
Precautions to protect the environment	:	Do not allow large quantities to enter drains or surface waters.
Methods for cleaning up	:	Scrape up and place in a container fitted with a lid. The spilled product produces an extremely slippery surface.

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Advice on safe handling	:	Avoid skin and eye contact. General ventilation is recommended. Local ventilation is recommended.
Advice on storage	:	Do not store with oxidizing agents. Keep container closed and store away from water or moisture.
Specific uses	:	Refer to technical data sheet available on request.
Unsuitable packaging materials	:	None known.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering Controls : Ventilation : Refer to Section 7

Exposure controls for hazardous components

Name	CAS-No.	Exposure Limits
Calcium dihydroxide	1305-62-0	5 mg/m ³ TWA
Distillates (petroleum), solvent dewaxed light paraffinic; baseoil - unspecified	64742-56-9	10 mg/m ³ STEL Oil Mist,mineral 5 mg/m ³ TWA Oil Mist,mineral
Distillates (petroleum), solvent-dewaxed heavy paraffinic	64742-65-0	10 mg/m ³ STEL Oil Mist,mineral 5 mg/m ³ TWA Oil Mist,mineral
Distillates (petroleum), solvent refined heavy naphthenic	64741-96-4	10 mg/m ³ STEL Oil Mist,mineral 5 mg/m ³ TWA Oil Mist,mineral
Residual oils (petroleum), solvent-dewaxed	64742-62-7	10 mg/m ³ STEL Oil Mist,mineral 5 mg/m ³ TWA Oil Mist,mineral
Polybutene	9003-29-6	10 mg/m ³ STEL Oil Mist,mineral 5 mg/m ³ TWA Oil Mist,mineral
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8	10 mg/m ³ STEL Oil Mist,mineral 5 mg/m ³ TWA Oil Mist,mineral

Personal protection equipment

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Respiratory protection	:	Suitable respiratory protection should be worn if the product is used in large quantities, confined spaces or in other circumstances where the OEL may be approached or exceeded. A suitable respirator must be worn if the product is used in any circumstances where an aerosol or mist may be generated, such as during spraying or similar activities. A filtering half mask is recommended. Recommended Filter type: BP The choice of a filter type depends on the amount and type of chemical being handled in the workplace. Regarding filter characteristics, contact your respiratory protection supplier.
Hand protection	:	Chemical protective gloves should be worn where repeated or prolonged contact can occur: Viton(TM). 4H(TM). Silver shield(TM). Regarding glove's breakthrough time...,contact your chemical protective glove supplier.
Eye protection	:	Safety goggles should be worn.
Skin protection	:	Protective equipment is not normally necessary.
Hygiene measures	:	Exercise good industrial hygiene practice. Wash after handling, especially before eating, drinking or smoking.
Environmental exposure controls	:	Refer to section 6 and 12.
Additional information	:	These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Form: Paste **Colour:** Bronze **Odour:** Very little

Important health, safety and environmental information

Explosive properties	:	No
Specific Gravity	:	1.12
Oxidizing properties	:	No

The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Stability	:	Stable under normal usage conditions.
Conditions to avoid	:	None established.
Materials to avoid	:	Can react with strong oxidising agents.

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Hazardous decomposition products : Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Phosphorus products.

11. TOXICOLOGICAL INFORMATION

On contact with eyes ² : Slightly irritating.

On skin contact ² : Slightly irritating.

If inhaled : No adverse effects are normally expected.

On ingestion : Small amounts transferred to the mouth by fingers during use should not injure. Swallowing large amounts may cause digestive discomfort.

Other Health Hazard Information : This product contains (a) powder(s) hazardous by inhalation. This is not relevant to the current physical form of the product, which is not in a respirable form. Product may emit formaldehyde vapour at temperatures above 150°C in the presence of air. Formaldehyde vapour is a suspected carcinogen, toxic by inhalation and irritating to eyes and the respiratory system. Exposure limits should be strictly respected.

¹ Based on product test data.

² Based on test data from similar products.

12. ECOLOGICAL INFORMATION

Environmental fate and distribution

Solid material, insoluble in water. No adverse effects are predicted.

Ecotoxicity effects

No adverse effects on aquatic organisms are predicted.

Bioaccumulation : No bioaccumulation potential.

Fate and effects in waste water treatment plants

No adverse effects on bacteria are predicted.

13. DISPOSAL CONSIDERATIONS

Product disposal : Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

Packaging disposal : Dispose of in accordance with local regulations. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

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Not subject to ADR/RID.

Sea transport (IMDG)

Not subject to IMDG code.

Air transport (IATA)

Not subject to IATA regulations.

15. REGULATORY INFORMATION**Labelling according to EEC Directive**

S-phrases : S24/25 Avoid contact with skin and eyes.
S51 Use only in well-ventilated areas.

This information is based on test data from similar products.

National legislation / regulations

Ozone depleting chemicals : No ozone depleting chemicals are present or used in manufacture.

Status

EINECS : All ingredients listed, exempt or notified (ELINCS).

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This product safety data sheet was prepared in compliance with article 31 and Annex II of the EU REACH Regulation as well as its relevant amendments, on the approximation of laws, regulations and administrative provisions relative to the classification, packaging and labelling of dangerous substances and preparations.

It is the responsibility of persons in receipt of this Product Safety Data Sheet to ensure that the information contained herein is properly read and understood by all people who may use, handle, dispose or in any way come in contact with the product. If the recipient subsequently produces a formulation containing the Dow Corning product, it is the recipient's sole responsibility to ensure the transfer of all relevant information from the Dow Corning Product Safety Data Sheet to their own Product Safety Data Sheet in compliance with article 31 and Annex II of the EU REACH Regulation.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Dow Corning shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge.

As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from your local Dow Corning supplier a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements. Should you have any question, please refer to your local Dow Corning supplier.

R38 Irritating to skin., **R41** Risk of serious damage to eyes.