

PRODUCT SAFETY DATA SHEET

According to article 31 and Annex II of the EU REACH Regulation

Version: 1.6

Revision Date: 01.04.2008

MOLYKOTE(R) G-4500 MULTI-PURPOSE SYNTHETIC GREASE**1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY**

Trade name	:	MOLYKOTE(R) G-4500 MULTI-PURPOSE SYNTHETIC GREASE
Company	:	Dow Corning S.A. rue Jules Bordet - Parc Industriel - Zone C B-7180 Seneffe Belgium
Service	:	Dow Corning Central Europe Tel: +49 6112371 Dow Corning Northern Europe Fax: +49 611237609 Dow Corning Southern Europe Tel: +44 1676528000 Dow Corning Southern Europe Fax: +44 1676528001 Dow Corning Southern Europe Tel: +33 472841360 Dow Corning Southern Europe Fax: +33 472841379
Emergency Phone Number	:	Dow Corning (Barry U.K. 24h) Tel: +44 1446732350 Dow Corning (Wiesbaden 24h) Tel: +49 61122158 Dow Corning (Seneffe 24h) Tel: +32 64 888240
E-mail address (Safety Data Sheet)	:	sdseu@dowcorning.com
Use of the substance/preparation	:	Lubricants and additives

2. HAZARDS IDENTIFICATION

Not hazardous according to article 31 and Annex II of the EU REACH Regulation and its subsequent amendments.

3. COMPOSITION / INFORMATION ON INGREDIENTS**Chemical characterization:** Organic grease**Hazardous Ingredients:**

Name	CAS-No.	EINECS/ ELINCS No.	Conc. (% w/w)	Classification
Dec-1-ene, homopolymer, hydrogenated	68037-01-4	Exempt or not available	65.0	
Polybutene	9003-29-6	Exempt or not available	10.0	
White mineral oil (petroleum)	8042-47-5	232-455-8	2.8	

4. FIRST AID MEASURES

On contact with eyes	:	No first aid should be needed.
On skin contact	:	No first aid should be needed.

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MOLYKOTE(R) G-4500 MULTI-PURPOSE SYNTHETIC GREASE**Engineering Controls** : Ventilation : Refer to Section 7**Exposure controls for hazardous components**

Name	CAS-No.	Exposure Limits
Dec-1-ene, homopolymer, hydrogenated	68037-01-4	10 mg/m3 STEL Oil Mist,mineral 5 mg/m3 TWA Oil Mist,mineral
Polybutene	9003-29-6	10 mg/m3 STEL Oil Mist,mineral 5 mg/m3 TWA Oil Mist,mineral
White mineral oil (petroleum)	8042-47-5	10 mg/m3 STEL Oil Mist,mineral 5 mg/m3 TWA Oil Mist,mineral

Personal protection equipment

Respiratory protection : A suitable respirator must be worn if the product is used in any circumstances where an aerosol or mist may be generated, such as during spraying or similar activities. Depending on the working conditions, wear a respiratory mask with filter(s) P or use a self-contained respirator. The choice of a filter type depends on the amount and type of chemical being handled in the workplace. Regarding filter characteristics, contact your respiratory protection supplier.

Hand protection : Gloves are not normally required.

Eye protection : Safety glasses should be worn.

Skin protection : Protective equipment is not normally necessary.

Hygiene measures : Exercise good industrial hygiene practice. Wash after handling, especially before eating, drinking or smoking.

Environmental exposure controls : Refer to section 6 and 12.

Additional information : These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

9. PHYSICAL AND CHEMICAL PROPERTIES**Appearance**

Form: Grease **Colour:** Off-White **Odour:** Slight

Important health, safety and environmental information

Explosive properties : No

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Specific Gravity	:	0.83
Water solubility	:	0 g/l at 25°C.
Oxidizing properties	:	No

The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

10. STABILITY AND REACTIVITY

Stability	:	Stable under normal usage conditions.
Conditions to avoid	:	None established.
Materials to avoid	:	Can react with strong oxidising agents.
Hazardous decomposition products	:	Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Phosphorus products. Sulphur products. Nitrogen products. Traces of fluorinated products.

11. TOXICOLOGICAL INFORMATION

On contact with eyes	:	May cause temporary discomfort.
On skin contact	:	No adverse effects are normally expected.
If inhaled	:	No adverse effects are normally expected.
On ingestion	:	No adverse effects are normally expected.
Other Health Hazard Information	:	This product contains (a) powder(s) hazardous by inhalation. This is not relevant to the current physical form of the product, which is not in a respirable form.

¹ Based on product test data.

² Based on test data from similar products.

12. ECOLOGICAL INFORMATION**Environmental fate and distribution**

Solid material, insoluble in water. No adverse effects are predicted.

Ecotoxicity effects

No adverse effects on aquatic organisms are predicted.

Bioaccumulation : No bioaccumulation potential.

Fate and effects in waste water treatment plants

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No adverse effects on bacteria are predicted.

13. DISPOSAL CONSIDERATIONS

- Product disposal** : Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.
- Packaging disposal** : Dispose of in accordance with local regulations. Waste codes should be assigned by the user, preferably in discussion with the waste disposal authorities.

14. TRANSPORT INFORMATION**Road / Rail (ADR/RID)**

Not subject to ADR/RID.

Sea transport (IMDG)

Not subject to IMDG code.

Air transport (IATA)

Not subject to IATA regulations.

15. REGULATORY INFORMATION**Labelling according to EEC Directive**

S-phrases : S51 Use only in well-ventilated areas.

National legislation / regulations

Ozone depleting chemicals : No ozone depleting chemicals are present or used in manufacture.

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MOLYKOTE(R) G-4500 MULTI-PURPOSE SYNTHETIC GREASE**Status**

AICS	: All ingredients listed, exempt or notified.
DSL	: All ingredients listed or exempt.
IECSC	: All ingredients listed or exempt.
EINECS	: All ingredients listed, exempt or notified (ELINCS).
MITI	: All ingredients listed, exempt or notified.
TSCA	: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.
KECL	: One or more ingredients are not listed or exempt or identified.
PICCS	: One or more ingredients are not listed or exempt.

16. OTHER INFORMATION

This product safety data sheet was prepared in compliance with article 31 and Annex II of the EU REACH Regulation as well as its relevant amendments, on the approximation of laws, regulations and administrative provisions relative to the classification, packaging and labelling of dangerous substances and preparations.

It is the responsibility of persons in receipt of this Product Safety Data Sheet to ensure that the information contained herein is properly read and understood by all people who may use, handle, dispose or in any way come in contact with the product. If the recipient subsequently produces a formulation containing the Dow Corning product, it is the recipient's sole responsibility to ensure the transfer of all relevant information from the Dow Corning Product Safety Data Sheet to their own Product Safety Data Sheet in compliance with article 31 and Annex II of the EU REACH Regulation.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Dow Corning shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge.

As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from your local Dow Corning supplier a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements. Should you have any question, please refer to your local Dow Corning supplier.