

**PRODUCT SAFETY DATA SHEET**

According to article 31 and Annex II of the EU REACH Regulation

Version: 1.4

Revision Date: 19.02.2008

**MOLYKOTE(R) EM-60L GREASE****1. IDENTIFICATION OF THE SUBSTANCE AND OF THE COMPANY**

<b>Trade name</b>	:	MOLYKOTE(R) EM-60L GREASE	
<b>Company</b>	:	Dow Corning S.A. rue Jules Bordet - Parc Industriel - Zone C B-7180 Seneffe Belgium	
<b>Service</b>	:	Dow Corning Central Europe Dow Corning Northern Europe Dow Corning Southern Europe	Tel: +49 6112371 Fax: +49 611237609 Tel: +44 1676528000 Fax: +44 1676528001 Tel: +33 472841360 Fax: +33 472841379
<b>Emergency Phone Number</b>	:	Dow Corning (Barry U.K. 24h) Dow Corning (Wiesbaden 24h) Dow Corning (Seneffe 24h)	Tel: +44 1446732350 Tel: +49 61122158 Tel: +32 64 888240
<b>E-mail address (Safety Data Sheet)</b>	:	sdseu@dowcorning.com	
<b>Use of the substance/preparation</b>	:	Lubricants and additives	

**2. HAZARDS IDENTIFICATION**

Not hazardous according to article 31 and Annex II of the EU REACH Regulation and its subsequent amendments.

**3. COMPOSITION / INFORMATION ON INGREDIENTS****Chemical characterization:** Organic grease**Hazardous Ingredients:**

Name	CAS-No.	EINECS/ ELINCS No.	Conc. (% w/w)	Classification
1-Decene, Tetramer Mixed With 1-Decene, Trimer Hydrogenated	68649-12-7	Exempt or not available	81.0	

**4. FIRST AID MEASURES**

<b>On contact with eyes</b>	:	No first aid should be needed.
<b>On skin contact</b>	:	No first aid should be needed.
<b>If inhaled</b>	:	No first aid should be needed.
<b>On ingestion</b>	:	No first aid should be needed.

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- Suitable extinguishing media** : On large fires use dry chemical, foam or water spray (fog). On small fires use carbon dioxide (CO<sub>2</sub>), dry chemical or water spray. Water can be used to cool fire exposed containers.
- Unsuitable extinguishing media** : None known.
- Hazards during fire fighting** : None known.
- Special protective equipment/procedures** : A self-contained respirator and protective clothing should be worn. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.
- Hazardous Combustion Products** : Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Nitrogen products. Phosphorus products. Traces of fluorinated products.

**6. ACCIDENTAL RELEASE MEASURES**

- Personal precautions** : Wear proper protective equipment.
- Precautions to protect the environment** : Do not allow large quantities to enter drains or surface waters.
- Methods for cleaning up** : Scrape up and place in a container fitted with a lid. The spilled product produces an extremely slippery surface.

**7. HANDLING AND STORAGE**

- Advice on safe handling** : General ventilation is recommended. Avoid eye contact. Do not breathe spray or mist.
- Advice on storage** : Do not store with oxidizing agents.
- Specific uses** : Refer to technical data sheet available on request.
- Unsuitable packaging materials** : None known.

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

- Engineering Controls** : Ventilation : Refer to Section 7

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**Exposure controls for hazardous components**

Name	CAS-No.	Exposure Limits
1-Decene, Tetramer Mixed With 1-Decene, Trimer Hydrogenated	68649-12-7	10 mg/m <sup>3</sup> STEL Oil Mist,mineral 5 mg/m <sup>3</sup> TWA Oil Mist,mineral

**Personal protection equipment**

<b>Respiratory protection</b>	:	A suitable respirator must be worn if the product is used in any circumstances where an aerosol or mist may be generated, such as during spraying or similar activities. Depending on the working conditions, wear a respiratory mask with filter(s) P or use a self-contained respirator. The choice of a filter type depends on the amount and type of chemical being handled in the workplace. Regarding filter characteristics, contact your respiratory protection supplier.
<b>Hand protection</b>	:	Gloves are not normally required.
<b>Eye protection</b>	:	Safety glasses should be worn.
<b>Skin protection</b>	:	Protective equipment is not normally necessary.
<b>Hygiene measures</b>	:	Exercise good industrial hygiene practice. Wash after handling, especially before eating, drinking or smoking.
<b>Environmental exposure controls</b>	:	Refer to section 6 and 12.
<b>Additional information</b>	:	These precautions are for room temperature handling. Use at elevated temperature or aerosol/spray applications may require added precautions.

**9. PHYSICAL AND CHEMICAL PROPERTIES****Appearance**

**Form:** Paste      **Colour:** White      **Odour:** Slight

**Important health, safety and environmental information**

<b>Flash point</b>	:	> 200 °C (Closed Cup)
<b>Explosive properties</b>	:	No
<b>Specific Gravity</b>	:	0.9
<b>Oxidizing properties</b>	:	No

The above information is not intended for use in preparing product specifications. Contact Dow Corning before writing specifications.

**10. STABILITY AND REACTIVITY**

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<b>Stability</b>	:	Stable under normal usage conditions.
<b>Conditions to avoid</b>	:	None established.
<b>Materials to avoid</b>	:	Can react with strong oxidising agents.
<b>Hazardous decomposition products</b>	:	Thermal breakdown of this product during fire or very high heat conditions may evolve the following decomposition products: Carbon oxides and traces of incompletely burned carbon compounds. Formaldehyde. Nitrogen products. Phosphorus products. Traces of fluorinated products.

**11. TOXICOLOGICAL INFORMATION**

<b>On contact with eyes</b>	:	May cause temporary discomfort.
<b>On skin contact</b>	:	No adverse effects are normally expected.
<b>If inhaled</b>	:	No adverse effects are normally expected.
<b>On ingestion</b>	:	Small amounts transferred to the mouth by fingers during use should not injure. Swallowing large amounts may cause digestive discomfort.
<b>Other Health Hazard Information</b>	:	This product contains (a) powder(s) hazardous by inhalation. This is not relevant to the current physical form of the product, which is not in a respirable form.

<sup>1</sup> Based on product test data.<sup>2</sup> Based on test data from similar products.**12. ECOLOGICAL INFORMATION****Environmental fate and distribution**

Solid material, insoluble in water. No adverse effects are predicted.

**Ecotoxicity effects**

No adverse effects on aquatic organisms are predicted.

**Bioaccumulation** : No bioaccumulation potential.**Fate and effects in waste water treatment plants**

No adverse effects on bacteria are predicted.

**13. DISPOSAL CONSIDERATIONS**

**Product disposal** : Dispose of in accordance with local regulations. According to the European Waste Catalogue, Waste Codes are not product specific, but application specific. Waste codes

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should be assigned by the user, preferably in discussion with the waste disposal authorities.

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**14. TRANSPORT INFORMATION****Road / Rail (ADR/RID)**

Not subject to ADR/RID.

**Sea transport (IMDG)**

Not subject to IMDG code.

**Air transport (IATA)**

Not subject to IATA regulations.

**15. REGULATORY INFORMATION****Labelling according to EEC Directive**

No special packaging or labelling requirements.

**National legislation / regulations****Ozone depleting chemicals** : No ozone depleting chemicals are present or used in manufacture.

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**MOLYKOTE(R) EM-60L GREASE****Status**

<b>AICS</b>	: All ingredients listed, exempt or notified.
<b>DSL</b>	: All ingredients listed or exempt.
<b>IECSC</b>	: All ingredients listed or exempt.
<b>EINECS</b>	: All ingredients listed, exempt or notified (ELINCS).
<b>MITI</b>	: All ingredients listed, exempt or notified.
<b>KECL</b>	: All ingredients listed, exempt or notified.
<b>PICCS</b>	: All ingredients listed, exempt or notified.
<b>TSCA</b>	: All chemical substances in this material are included on or exempted from listing on the TSCA Inventory of Chemical Substances.

**16. OTHER INFORMATION**

This product safety data sheet was prepared in compliance with article 31 and Annex II of the EU REACH Regulation as well as its relevant amendments, on the approximation of laws, regulations and administrative provisions relative to the classification, packaging and labelling of dangerous substances and preparations.

It is the responsibility of persons in receipt of this Product Safety Data Sheet to ensure that the information contained herein is properly read and understood by all people who may use, handle, dispose or in any way come in contact with the product. If the recipient subsequently produces a formulation containing the Dow Corning product, it is the recipient's sole responsibility to ensure the transfer of all relevant information from the Dow Corning Product Safety Data Sheet to their own Product Safety Data Sheet in compliance with article 31 and Annex II of the EU REACH Regulation.

All information and instructions provided in this Safety Data Sheet (SDS) are based on the current state of scientific and technical knowledge at the date indicated on the present SDS. Dow Corning shall not be held responsible for any defect in the product covered by this SDS, should the existence of such defect not be detectable considering the current state of scientific and technical knowledge.

As stated above, this Safety Data Sheet has been prepared in compliance with applicable European law. If you purchase this material outside Europe, where compliance laws may differ, you should receive from your local Dow Corning supplier a SDS applicable to the country in which the product is sold and intended to be used. Please note that the appearance and content of the SDS may vary - even for the same product - between different countries, reflecting the different compliance requirements. Should you have any question, please refer to your local Dow Corning supplier.